

# TRUCK, UTILITY, 1/4 TON AND 3/4 TON, GS, LANDROVER

## TIGHTNESS IN STEERING COLUMN

### UNIT REPAIR

#### INTRODUCTION

1. In extremely humid and wet conditions, steering may become tight, due to the binding of the bearing sleeve on the inner column.

#### REPAIR INFORMATION

2. (a) Remove steering wheel.  
(b) Remove steering unit from chassis.  
(c) Dismantle the column outer tube from the inner shaft.
3. (a) Remove all rust and/or built up deposit on the inner shaft.  
(b) Clean the inner shaft between shoulder and spline with fine emery cloth should rust or other deposits indicate this necessity.  
(c) Lightly ream the bearing sleeve in the inner column to a free but not sloppy fit, without removing it from the outer tube.
4. Reassemble, do *NOT* lubricate bearing sleeve inner column.

E N D